

DART AEROSPACE LTD	Work Order:	23630
Description: Bushing	Part Number:	D2806-3
Dwg: D2806 Rev. A	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05.06.21	20
2	MC	Turn as per Folio FA105 and Dwg D2806 Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11) 1.00" Hex Bar (M6061T6H1.000) Identify for D2806-3		J.G	05/07/22 20
3	QC2	Inspect parts as they come off the machine Identify as D2806-3	J.G	05/07/22	20
4	MC	Tumble	J.G	05/07/22	20
5	CM	Drill as per Dwg D2806	TS6	05.08.02	20
6	QC8	Second check	ML	05/08/02	20
7	QC5	Inspect work to Step 6	ML	05/08/02	20
8	FP	Acid etch and Alodine as per QSI 005 4.1	FF	05.08.04	20
9	QC3	Inspect Acid etch and Alodine	CD	05/08/04	20
10	ST	Identify and Stock	CD	05/08/04	20
11	AC	Cost / part <u>3.96</u>	SGC	05.08.09	20
12	DC	Close W/O <u>Z.35</u> Inspect Level 21	13	05/09/15	20

Rev	Date	Change	Revised By	Approved
A	00.11.13	New issue	EC	
B	05.03.11	Part now turned	KJ/JLM	<i>JLM</i>

RELEASED
11/05/2015

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

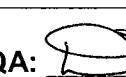
Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 05/08/05

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	23630
Description: Bushing	Part Number:	D2806-3
Inspection Dwg: D2806	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>J. G. / TSG</u>	Audited by: <u>TSG</u>	Prototype Approval: N/A
Date: <u>05/07/22</u>	Date: <u>05-07-22</u>	Date: N/A

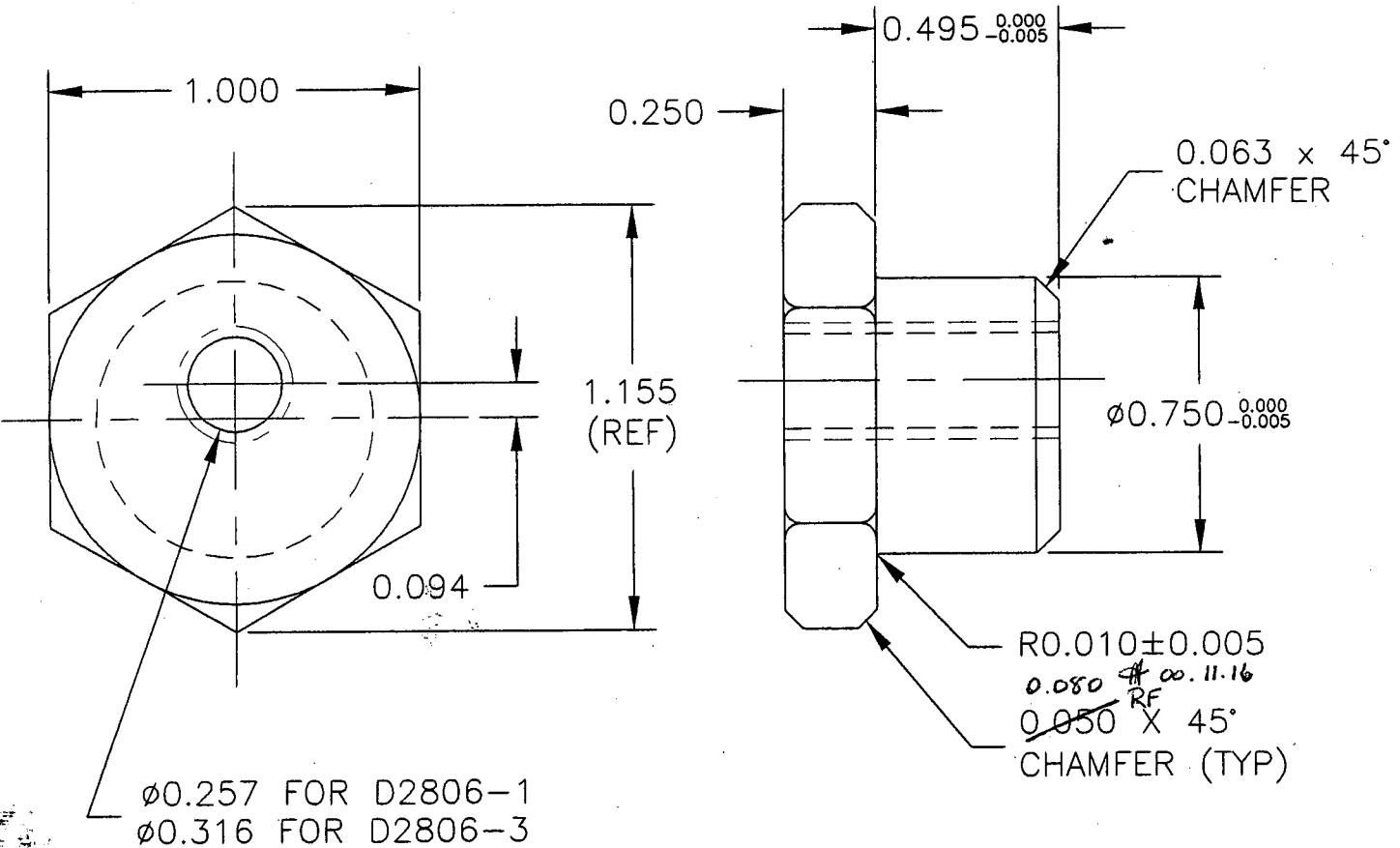
Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	TF

RELEASED

pt 04.04.25

DARTGACOPY
ISSUE
GEN

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
CP		D2806	SHEET 1 OF 1
DATE	TITLE		SCALE
00.11.08	BUSHING		2:1
A	00.11.08	NEW ISSUE	

RELEASED
00.11.13

D2806-1 (DRILL Ø0.257 HOLE)
D2806-3 (DRILL Ø0.316 HOLE)

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO CHANGE
WITHOUT NOTICE

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER
NO. 23630

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 20, 2005
03:23 pm

Work Order No : 0023630
 Project Name : D2806-3
 Project For : WK529
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2806-3
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 06-20-05
 Est Finish Date : 07-23-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00